



**STEP 1:**  
 A MAKE AN "I-CUT" (STANDARD I-CUT) IN THE WEATHER-RESISTIVE BARRIER (3/8" FELT). A MODIFIED I-CUT IS ALSO ACCEPTABLE BEHIND WITH A HORIZONTAL CUT CROSSING THE TOP AND BOTTOM OPENING CUT STRAIGHT DOWN FROM THE TOP TO THE WINDOW SILL. WEATHER-RESISTIVE BARRIER SHOULD BE REMOVED FROM TOP OF SILL PLATE.  
 B CUT TOP 45 DEGREE SLITS APPROX. 6"-8" EXTENDING FROM THE CORNER OF THE WINDOW HEAD UP AND AWAY FROM THE WINDOW SILL. MAKE SURE TO PROVIDE A MINIMUM OF 6" ON BOTH SIDES. NOTE SILL FLASHING SHOULD NOT WRAP ONTO THE WINDOW SILL UPWARDS. ROLL SILL FLASHING FIRMLY ONTO EXTERIOR OF WALL. NOTE SILL FLASHING SHOULD NOT EXTEND PAST OUTSIDE EDGES OF JAMB FLASHING.  
 D APPLY CORNER PATCH AT BASE OF RELIEF CUTS IN SILL FLASHING.

**STEP 2:**  
 A PRE-CUT GRACE VYCOR PLUS FLASHING FOR SILL, JAMB AND HEAD FLASHINGS. SEE TABLE BELOW FOR FLASHING LENGTH CUT LENGTHS. A 12" WIDE FLASHING IS RECOMMENDED FOR 2X6 EXTERIOR WALLS SO THAT A FULL DRAINAGE PLANE IS PROVIDED BEHIND THE WINDOW OPENING. FLASHING SHOULD BE REMOVED FROM THE WINDOW SILL. FLASHING SHOULD APPLY SILL FLASHING TO TOP WINDOW SILL. FLASHING SHOULD EXTEND TO INSIDE EDGE OF SILL FRAMING TO PROVIDE A FULL DRAINAGE PLANE FOR WINDOW OPENING. FLASHING SHOULD EXTEND VERTICALLY UP THE JAMBS A MINIMUM OF 6" ON BOTH SIDES. NOTE SILL FLASHING SHOULD NOT WRAP ONTO THE WINDOW SILL UPWARDS. ROLL SILL FLASHING FIRMLY ONTO EXTERIOR OF WALL. NOTE SILL FLASHING SHOULD NOT EXTEND PAST OUTSIDE EDGES OF JAMB FLASHING.  
 D APPLY CORNER PATCH AT BASE OF RELIEF CUTS IN SILL FLASHING.

**STEP 3:**  
 A APPLY A CONTINUOUS BEAD OF SEALANT (MIN 1/4") TO ROUGH OPENING TO ENSURE CONTACT WITH BACKSIDE (INTERIOR) OF WINDOW NAIL FLANGE. ONLY APPLY SEALANT TO THE HEAD AND JAMBS. DO NOT CAULK ALONG SILL (BOTTOM OF WINDOW) AND INSTALLATION PROCEDURE RECOMMENDED.  
 B REMOVE ANY EXCESS SEALANT FROM WINDOW'S NAIL FLANGES AND SURROUNDING AREA TO PROVIDE A SMOOTH CONTINUOUS SUBSTRATE FOR JAMB AND HEAD FLASHINGS.

**STEP 4:**  
 A INSTALL PRE-CUT JAMB FLASHINGS ON TOP OF NAILING FLANGES AFTER WINDOW HAS BEEN FULLY INSTALLED. ROLL FIRMLY INTO FLANGE.  
 B JAMB FLASHING SHOULD EXTEND BEYOND SILL FLASHING AT BOTTOM OF WINDOW OPENING BOTH VERTICALLY AND HORIZONTALLY. AVOID REVERSE FLASHING AT THIS INTERSECTION. FLASHING SHOULD EXTEND APPROX. 6" ABOVE TOP OF WINDOW.  
**STEP 5:**  
 A INSTALL PRE-CUT HEAD FLASHING ON TOP OF WINDOW HEAD FLANGES AFTER WINDOW HAS BEEN FULLY INSTALLED. ROLL FIRMLY INTO FLANGE.  
 B JAMB FLASHING SHOULD EXTEND BEYOND SILL FLASHING AT BOTTOM OF WINDOW OPENING BOTH VERTICALLY AND HORIZONTALLY. AVOID REVERSE FLASHING AT THIS INTERSECTION. FLASHING SHOULD EXTEND APPROX. 6" ABOVE TOP OF WINDOW.  
**STEP 6:**  
 A REMOVE TEMPORARY SECUREMENT OF WEATHER-RESISTIVE BARRIER (3/8" FELT) FLAP.  
 B FOLD FLAP DOWN OVER HEAD FLASHING.  
 C TAPE ALL SEAMS AND JOINTS WITH WEATHER-RESISTIVE BARRIER SEAM TAPE AS REQUIRED.

**STEP 7:**  
 A INSTALL TRIM BOARDS AROUND WINDOW PERIMETER.  
 B CAULK ALL GAPS BETWEEN WINDOW AND TRIM BOARDS.  
 C BOARD SET HEAD FLASHING INTO A CONTINUOUS BEAD OF SEALANT.  
 D INSTALL LAP SIDING, CALKING ALL GAPS.  
 E INTERIOR SEAL APPLY INSULATING FOAM SEALANT (AND BACKER ROD AS NECESSARY).  
 F DO NOT CAULK BOTTOM OF FIRST RUN OF SIDING.

LOCATION	FLASHING LENGTH FORMULA
SILL FLASHING	R C WIDTH + (C X FLASHING WIDTH)
JAMB FLASHING	R C WIDTH + (C X FLASHING WIDTH) - 1
HEAD FLASHING	R C WIDTH + (C X FLASHING WIDTH) + 2